

Work Order ID 99430

99430

Page 1

Monday, April 08, 2013 2:31:13 PM

Item ID: D412-705-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Intake Plenum Access Panel

Start Date: 4/8/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/9/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 13-4-8

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev C

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-705-013 CHG004

0.00

0.00

DAS
27
1349

2

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

4/3/8

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
27
1349

2

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Item Name: Intake Plenum Access Panel

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Start Date: 4/8/2013 Start Qty: 2.00

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Required Date: 4/9/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-705-

013 Location: _____

Rev: _____

DAS
06
9-89

13-4-9

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS

13-04-09

ME

13-4-9

Picklist Print

Monday, April 08, 2013 2:31:12 PM

Page 1

Work Order ID: 99430

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 4/8/2013

Required Date: 4/9/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-09-09 JLM Verified By:EC
IPP Rev:B ECN 1052 07-11-05 DD Verified by:EC
12.11.07 DD Verified by:JLM IPP Rev:C ECN 12-670

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245-041 Access Panel Assembly		Manufactured	No			120	Each	4.0000	0	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST232A		4							
				93922		1			93522				
				94679		2			97171				
				97171		1							
D3245-042 Access Panel Assembly		Manufactured	No			120	Each	5.0000	0	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST232A		4							
				86885		1			86885				
				93357		1			92357				
				97217		2							
				ST242A		1							
				94727		1							
D3245-043 Door Assembly		Manufactured	No			120	Each	3.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST232A		3							
				87938		3			87938				
D3245-11 Gasket 9:01		Manufactured	No			120	Each	1.0000	2	499413			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST232		1							
				86101		1							

Picklist Print

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Page 2

Work Order ID: 99430

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 4/8/2013

Required Date: 4/9/2013

Start Qty: 2.00

Required Qty: 2.00

D3245-13

Gasket 9.50

Manufactured No

120 Each 19.0000

2

4

Location

Loc Qty

Loc Code

ST232

19

85090

19

Manufactured No

120 Each 4.0000

2

4

Location

Loc Qty

Loc Code

ST232

4

85091

4

Purchased No

120 Each 2,487.0000

16

32

Location

Loc Qty

Loc Code

ST335

2487

124231

2487

Purchased No

120 Each 177.0000

8

16

Location

Loc Qty

Loc Code

ST316

177

124586

77

125098

100

MS20427M3-3

Rivet

Purchased No

120 Each 2,487.0000

16

32

MS21060-13K

Nut Plate

Purchased No

120 Each 177.0000

8

16

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Shop Packet Print

Page 2

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Process Plan: MF

Date: 13-4-8

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev C

100 0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-013 CHG004

MC 13-04-08
2

110 0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120 0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12